

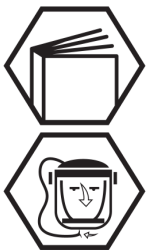


<b>Technical Data Sheet</b>	Repair
<b>TEK-UltraGold</b> Premium Lightweight Super Grip Body Filler	<b>61-931</b>
For Professional Use	Rev 4.25.19

### Product Description

TEK-UltraGold premium body filler has been carefully engineered for exceptional performance as a filler and final finish putty. Its tack and stain free formulation will not clog paper and has superior featheredge properties. TEK-UltraGold's Special formulation allows maximum adhesion to clean, properly prepared steel, galvanized steel, aluminum, SMC, fiberglass substrates, as well as OEM basecoat, clearcoat and sanded fully cured catalyzed primer systems. NOTE: TEK-UltraGold filler is vacuum processed to eliminate pinholes. Use caution when mixing not to whip air into the mix. Overly course grinding of substrate can also create pinholes. Follow all directions for maximum product performance. Cream hardener (2.75 oz/78 g) included. DO NOT shake or aggressively stir this product.

### General Information



READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT: This Product contains hazardous materials

Proper Protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures .

Use suitable respiratory protection

### Compatible Prepared Substrates

- |                      |                  |                              |
|----------------------|------------------|------------------------------|
| I. Steel             | IV. Fiberglass   | VII. Cured catalyzed primers |
| II. Galvanized Steel | V. SMC           |                              |
| III. Aluminum        | VI. OEM Basecoat |                              |

### Surface Preparation

- I. Always apply to a clean substrate. Remove all dirt, wax, silicone, rust, etc.
- II. Clean all surfaces prior to grinding so to not grind in contaminants. Use VIETEK 36-700 wax and grease remover. Wipe dry to remove contaminants using a clean cloth or wiper.
- III. Grind surface using 36 to 50 grit abrasive disc. (50 grit preferred) disc.
- IV. Use clean dry air to remove grinding dust and particulates from surface.
- V. Maximum adhesion is obtained when applied over bare metal.

### Mixing



- Mixing ratio: 2% by weight.
- Using a non-porous, non-absorbent mixing board, place desired amount of TEK-Ultra Gold filler on the board and add the correct hardener ratio of 2% by weight.
- Mix thoroughly to achieve uniform color being cautious not to aggressively whip air into the mix, as this can create pinholes.
- Given 2% by weight hardener to filler ratio

**Note:** Working time is between 3 to 5 minutes at 75°F (24°C).



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### Directions



- 1) Using a consistent firm pressure, apply mixed product to surface in thin layers, avoid film build in excess of 1/4".
- 2) Let cure thoroughly for 15 to 20 minutes prior to sanding.
- 3) Initial sand to desired contour using 80 grit, finish sand and feather repair using progressively finer grits up to 220 grit.
- 4) If required, finish with VIETEK V-Glaze 61-516 Premium Metal Glaze.
- 5) Allow approximately 45 minutes to cure before primer application.

**CAUTION: Do not return catalyzed material to container. To avoid contamination, keep cap closed after use.**

### Technical Data

#### VIETEK 61-931 TEK Ultra Gold Premium Lightweight Super Grip Body Filler

<b>Working Time</b>	5 mins
<b>To Sand</b>	15-20 mins
<b>Color</b>	Gold
<b>Odour</b>	Hydrocarbon odour
<b>Solubility</b>	Slightly soluble in water
<b>Flash point</b>	31°C / 87.8°F (estimated)
<b>Auto ignition temperature</b>	490°C / 914°F
<b>V.O.C</b>	0.5 lb/g    59.91 g/l