



Technical Data Sheet	Repair
V-Glaze Premium Glaze	61-516
For Professional Use	Rev 4.25.19

Product Description

VIETEK's V-Glaze is a highly flowable 2-part polyester glaze. It is engineered to fill small imperfections such as pinholes, sanding scratches and chips. Unlike many glazing putties available today, V-Glaze easily applies over large areas all at once. Due to its high flow characteristics, it can be applied very thin and feathered to an ultra-fine edge. For use over properly cleaned and sanded substrates (Body fillers, Steel, Galvanized Steel, Aluminum, SMC, Fiberglass, body fillers, fully cured two component primers and OEM topcoats). Cream hardener included.

General Information



READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!

IMPORTANT: This Product contains hazardous materials



Proper Protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures .

Use suitable respiratory protection

Compatible Prepared Substrates

- | | | |
|----------------------|------------------|------------------------------|
| I. Steel | IV. Fiberglass | VII. Cured catalyzed primers |
| II. Galvanized Steel | V. SMC | |
| III. Aluminum | VI. OEM Basecoat | |

Surface Preparation

- I. Assure all surfaces areas are clean and contaminant free.
- II. Clean and prepare areas with VIETEK 36-700 Wax and Grease Remover, wipe dry (do not air dry) to remove contaminants using a clean cloth or wiper.
- III. Prepare are with 80 grit of finer abrasive, assure substrate is completely de-glossed, and dry before application.

Mixing



- Mixing ratio: 2% by weight.
- Using a non-porous, non-absorbent mixing board, place desired amount of V-Glaze on the board and add the correct hardener ratio of 2% by weight.
- Mix thoroughly to achieve uniform color being cautious not to aggressively whip air into the mix, as this can create pinholes.
- Given 2% by weight hardener to filler ratio

Note: Working time is between 3 to 5 minutes at 75°F (24°C).



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Directions



- 1) Mix the desired quantity of product.
- 2) Using a consistent firm pressure, apply mixed product to surface in thin layers, avoid excessive film build.
- 3) Let cure thoroughly for 15-20 minutes prior to sanding,
- 4) Sanding to desired contour using progressively finer grits from 80 up to 220 grit.
- 5) Allow approximately 45 minutes to cure before primer application.

CAUTION: Do not return catalyzed material to container. To avoid contamination, keep cap closed after use.

Technical Data

VIETEK 61-931 TEK Ultra Gold Premium Lightweight Super Grip Body Filler

Working Time	5 mins
To Sand	15-20 mins
Color	Light Yellow
Odour	Hydrocarbon odour
Solubility	Slightly soluble in water
Flash point	32°C / 89.6°F (estimated)
Auto ignition temperature	490°C / 914°F
V.O.C	0.35 lb/g 42 g/l